



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	65266	Drive Cap - Burgundy	1
2		Upper Housing Assembly - Burgundy (Includes Upper Housing, switch actuator, switch button, and switch button lock)	
2a	23871	Upper Housing Assembly	1
2b	23879	Upper Housing Assembly (To be used with Circuit Board 63143)	1
3	27198	Motor Frame Clip	1
4	21692	Screw	2
5		Circuit Board	
5a	63459	Circuit Board - Orange switch buttons (To be used with Upper Housing Assembly 23879)	1
5b	-----	Circuit Board - White switch buttons (Must be replaced with circuit board 63143 and Upper Housing 23879)	*
6	22453	Field Assembly	1
7	65805	Brush Retaining Clip	2
8	65829	Insulator	1
9	22267	Hanger Bail	1
10	63327	Rear Motor Frame	1
11		Lower Housing-Burgundy	1
11a	24426	AGC Lower Housing BS - Burgundy	1
11b	24424	AGC Lower Housing VDE - Burgundy	1
11c	24422	AGC Lower Housing SAA - Burgundy	1
11d	24426	AGC Lower Housing CSA - Burgundy	1

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ'D
12	64606	Front Housing Screw	2
13	S63897	Hinge Assembly	1
14	64537	Blade Lock	1
15	64535	Lock Keeper	1
16	27864	Blade Hinge Screw	2
17	27847	Carbon Brush With Shunt	2
18	64003	Blade Bracket	1
19	64139	Blade Screw	2
20	64027	Blade Guide	1
21	64013	Tension Spring	1
22	21977	Armature Assy (w/ Plastic Cam)	1
23	27854	Plastic Cam & Bearing Assy.	1
24	21068	Large Bearing Cup	1
25	65581	Front Motor Frame	1
26	S20651	Blade Drive Assembly	1
27	15766	Blade Drive Screw	2
28	22086	Rear Housing Screw	2
29		Cord Set	
29a	65033	Cord Set (230V CE)	1
29b	65803	Cord Set (240V BS)	1
29c	64778	Cord Set (240V SAA)	1
30	21067	Small Bearing Cup	1
31	65806	Brush Spring	2
32	64991	Oil Seal	1
33	17091	Self-Adhesive Foam Pad	1
34	22686	RFI Capacitor Assembly	1

* This part is only servicable by replacing with circuit board 63143 (5a) and upper housing assembly 23879 (2b)

IMPORTANT INFORMATION

When ordering repair parts, include part number, part name and model of trimmer. For best performance, trimmer blades should be CLEANED and OILED with Andis Clipper Oil before and after use. If repair is necessary, return to any Andis Authorized Repair Service Station, or to Andis Company, 1800 Renaissance Blvd., Sturtevant, Wisconsin, 53177 U.S.A.. Pack carefully, mail either Insured Parcel Post, or U.P.S. , attach a letter to outside of package explaining difficulty.

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